



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D2570

Job Sheet 175778



Part No: D2570

Job Qty: 120 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 4/23/18

Description:

Note: DWG REV B IPP E 02.08.29 Re-format; Removed finishing; Material change KJ IPP F 07.07.06 rev B (wg) EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	120 Ea	4/21/18	4/21/18	0.00	0.00	Start Up Machining	VHP	JB 18.05.05
100	Hardinge	120 pcs	4/23/18	4/23/18	0.01	4.62	Hardinge	VHP	JB 18.05.05
110	QC	120 pcs	4/23/18	4/23/18	0.00	0.00	QC2	VHP	JB 18.05.05
120	QC	120 pcs	4/23/18	4/23/18	0.00	0.00	QC8	VHP	JB 18.05.05
130	Packaging	120 pcs	4/23/18	4/23/18	0.00	0.00	Packaging3	ST008	MAY 08 2018
140	QC21-SA	120 Ea	4/23/18	4/23/18	0.00	0.00	QC21	DES	MAY 08 2018

Part Op 100 - Machine as per folio FA258
Descriptions: 130 - LOCATION : ST008

Job BOM

Part / Item	Component Name	Quantity	Operation	Contains
M303R0.750	303 Round Bar 0.750	7.9200 ft (.066 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.750	8	93	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.800inches $\pm$ 0.010	0.810 0.790		
2	Bushing	0.060inches $\pm$ 0.005	0.065 0.055		
3	Bushing	0.010inches + 0.010 - 0.000	0.020 0.010		
4	Bushing	0.425inches + 0.000 - 0.002	0.425 0.423		
5	Bushing	0.257inches + 0.006 - 0.001	0.263 0.256		
6	Bushing	0.750inches $\pm$ 0.010	0.760 0.740		
7	Bushing	0.030inches $\pm$ 0.010	0.040 0.020		
8	Bushing	20.000Degrees $\pm$ 0.000	20.000 20.000		

Plex 4/10/18 2:24 PM Dart.Gagnon.Michelle

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Container No: S068688



Part: D2570

Job No: 175778

Serial No/Batch: S068688

Revision:

Inspector:

Date: 05/05/18